

## 2 - 12" (50 - 305mm)



- Lightweight precision construction
- Hardened slide ways
- Geared facing and striker boring feeds
- Swivel tool post for groove details
- Quick set independent base

An internally mounted lightweight yet strong flange facing machine for all types of flange facing, seal groove machining, weld preparation and counter boring.

The machine is supplied complete with toolkit including tools and inserts, air filter lubricator and hose connection, all required mounting bases and extensions, storage / shipping box, CE certificate, packing list and manual.



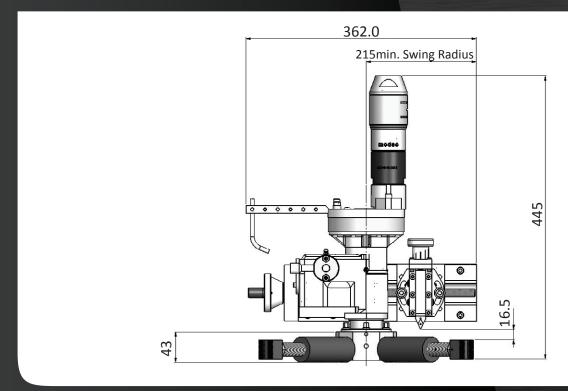
All dimensions are for reference and may be subject to change without notice. Machine performance is subject to application and operator capability; please discuss your requirements directly with a Mirage sales representative. All information given and all sales made by Mirage Machines are subject to their terms and conditions, which are available at www.miragemachines.com.



Technical Details		
Minimum Facing Diameter	50mm	2"
Maximum Facing Diameter	305mm	12"
Minimum Clamping Diameter	50mm	2"
Maximum Clamping Diameter	230mm	9"
Tool Post Travel	50mm	2"
R.P.M	Min: 15	Max: 42
Drive - Pneumatic @ 90 p.s.i (6 bar)	0.8 Kw	1.1 Hp
Air Consumption / Supply Required	1.19 m3/m	42 s.c.f.m

Feed Rates		
Facing Feeds (1.75mm pitch feed screw )	0.12 / 0.48mm	0.006 / 0.019"
Facing Feeds (1.25mm pitch feed screw)	0.08 / 0.20mm	0.003 / 0.008"

Weights and Dimensions					
Machine Weight (Independent base)		15 Kgs	33 Lbs		
Shipping Weight		55 Kgs	121 Lbs		
Shipping Dimensions	L - 65cm - (25")	W - 45cm - (18")	H - 42cm - (16.5")		



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